Flexible Composite Wing with Internal **Actuation for Roll Maneuver**

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An optimum composite flexible wing structure is designed to enhance roll maneuver capability at high dynamic pressures, using an embedded actuating system without external control surfaces. A minimum weight design, with constraints on strength for three different flight conditions, on the frequency distribution, and lift effectiveness was used. The elastic twist and camber is achieved by providing a system of actuating elements, distributed within the internal substructure of the wing, to provide control forces. The modal approach is used to develop the dynamic equilibrium equations, which culminate in the steady roll maneuver of a wing subjected to aerodynamic loads and the actuating forces. The distribution of actuating forces to achieve the specified steady roll rate and roll angle of the flexible vehicle within a specified time was determined by using an independent modal-space control design approach. Here, a full-scale realistic wing is considered for the assessment of the strain energy and distribution of actuator forces required to produce the antisymmetric twist and camber deformation to achieve the specified roll performance.

Nomenclature

aerodynamic stiffness matrix modal aerodynamic matrix actuator load distribution matrix stiffness matrix

modal aerodynamic stiffness matrix modal aeroelastic stiffness matrix modal structural stiffness matrix

mass matrix

 M_s modal structural mass matrix Qgeneralized control loads generalized displacement qdynamic pressure

 q_d

generalized elastic displacements q_e generalized rigid-body displacements q_r

right aeroelastic eigenvector

nodal displacements control weighting parameter transformation matrix actuator stimuli V= freestream velocity = left aeroelastic eigenvector

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aeroelastic modal states

 \bar{x} x coordinate

vector of angle of attack α = rth aeroelastic eigenvalue

conjugate pair of rth real modal states

= flexible modes = rigid-body modes

Introduction

RADITIONALLY, a pilot provides a rolling maneuver for turning of the aircraft with an aileron system. This is accomplished by rotation of trailing-edge control surfaces on the right and left wings in a differential sense. The aileron system increases the lift on one wing and decreases lift on the opposite wing, resulting in a rolling moment producing the rolling maneuver. This is an effective technique for generating rolling moment for an aircraft operating in a low dynamic pressure environment where the wings are essentially rigid. However, if the aircraft is operating at high dynamic pressures where the deformations of the wings are significant, the roll rate is reduced by a detrimental aerodynamic twisting moment resulting from the trailing-edge control surface rotation. At roll reversal dynamic pressure, the ailerons are rendered completely ineffective for producing the needed rolling moment. Reference 1 describes a technique for prescribing elastic wing twist and camber distribution for the enhancement of the rolling maneuver of a wing at all dynamic pressures, without ailerons. The control forces were obtained from a technique referred to as "Fictitious Control Surfaces (Ref. 1)." In Ref. 2, an optimized structure was designed to achieve a specified roll rate without ailerons at different Mach numbers by using a static aeroelastic approach. Rather than using an aileron system to achieve an aerodynamic rolling moment, here wing deformation is used as an asset rather than impediment, which avoids the detrimental twisting moment of the aileron and enhances the roll performance at all dynamic pressures. The wing is twisted and cambered in a differential sense on the right and left wings, as shown in Fig. 1, to achieve the required rolling moment for a specified steady roll rate.

Presently, there are Defense Advanced Research Projects Agency³ sponsored projects for demonstration of the application



Fig. 1 Flexible wing.

of smart materials for twist control to improve aircraft performance based solely on test results from small wind-tunnel models. Here, it is proposed that a full-scale finite element model of a realistic wing be considered for proper elastic wing twist and camber for roll control in a high dynamic pressure environment. The approach selected here is a two-step process. In the first step, an optimum structural design satisfying requirements on strength, frequency distribution, and lift effectiveness is obtained. The optimization problem was solved by using ASTROS⁴ Version 20 for three flight conditions at 9-g symmetric pull-up maneuver at M = 0.85. In the second step, the axial load carrying cross rod elements mounted to the internal structure are used as actuators exerting tensile/compressive forces to twist and camber the optimum wing structure via an active control strategy to achieve specified roll rates and roll angles. The control design approach is based on using independent modal-space control (IMSC).⁵ The present paper contains a short summary of this approach as applied to the roll maneuver of a flexible aircraft.

Analytical Approach

Modal Dynamic Equilibrium Equations

The dynamic equilibrium equations for steady roll maneuver can be written as $^{2.6}\,$

$$[M]\{\ddot{r}_s\} + [C]\{\dot{r}_s\} + [K]\{r_s\} + q_d[T]^T[A]\{\alpha\} + [F]\{\bar{u}(t)\} = 0 \quad (1)$$

where [M] is the mass matrix, [C] is the damping matrix, [K] is the structural stiffness matrix of the finite element model, $\{r_s\}$ is the vector of nodal displacements, q_d is the dynamic pressure, [T] is the transformation matrix from structural degrees of freedom to the aerodynamic degrees of freedom, $\{\alpha\}$ is the vector of angles of attack at the aerodynamic panels, [F] is the applied actuator load distribution matrix, and $\{\bar{u}(t)\}$ is the vector of actuator stimuli, which is a function of time t. The product $[F]\{\bar{u}(t)\}$ is the vector of generated control forces generated at the structural node points due to the actuator forces $\{\bar{u}(t)\}$ or due to the voltages applied to the solid-state actuators. In the latter case, the elements of matrix [F] would depend on the number of stacks, number of cycles, and the properties of the solid-state actuators in addition to the direction cosines associated with the actuators.

The displacement vector $\{r_s\}$ can be defined as a linear combination of rigid-body modes and elastic vibration modes as

$$\{r_s\} = [\Psi_r]\{q_r\} + [\Psi_e]\{q_e\} = [\psi]\{q\}$$
 (2)

where $[\Psi_r]$ is the rigid-body mode, $[\psi_e]$ is the specified number of antisymmetric low-frequency modes, and $\{q_r\}$ is the generalized rigid-body displacements. In the present case, $\{q_r\}$ is equal to the roll angle ϕ . In Eq. (2), $\{q_e\}$ represents the elastic displacements. The subscripts r and e are used to indicate rigid-body and flexible vibration modes.

The angles of attack $\{\alpha\}$ at the control points of aerodynamic panels can be written as

$$\{\alpha\} = (1/V)[T]\{\dot{r}_s\}$$
 (3)

By the use of Eq. (2), the angles of attack can be written as

$$\{\alpha\} = \frac{1}{V}[T] \left[[\Psi_r] \{\dot{q}_r\} + U \left[\frac{\partial \psi_e}{\partial \bar{x}} \right] \{q_e\} \right] \tag{4}$$

where \dot{q}_r is the roll rate Z^* , U is the chordwise component of V in the direction \bar{x} , and $[(\partial \psi_e)/(\partial \bar{x})]$ is the matrix of flexible mode gradients with respect to the \bar{x} coordinate. Equation (4) can be written as

$$[\alpha] = \begin{bmatrix} \bar{\Psi}_r \\ V \\ \partial q_e \end{bmatrix} \begin{bmatrix} \dot{q}_r \\ q_e \end{bmatrix}$$
 (5)

where $\bar{\Psi}_r = T\Psi_r$ and $\bar{\Psi}_e = T\Psi_e$ are the rigid and vibration modes expressed in aerodynamic degrees of freedom. By the use of Eq. (5), the equilibrium Eq. (1) can be written in terms of generalized coordinates as

$$[M_s]\{\ddot{q}\} + [C_a]\{\dot{q}\} + [K_{sa}]\{q\} = \{Q\}$$
 (6)

where

$$[M_s] = [\Psi]^T [M] [\Psi] \tag{7}$$

$$[C_a] = q_d[\bar{A}_c], \qquad [K_a] = q_d[\bar{A}_k]$$
 (8)

$$[K_{sa}] = [\bar{K}_s] + [K_a] \tag{9}$$

$$[\bar{K}_s] = \begin{bmatrix} 0 & 0 \\ 0 & [\Psi]^T [K] [\Psi] \end{bmatrix}$$
 (10)

$$[\bar{A}] = [\Psi]^T [T]^T [A] = [\bar{A}_c] + [\bar{A}_k]$$
 (11)

$$\{Q\} = -[\Psi]^T [F] \{\bar{u}(t)\}$$
 (12)

in which $[M_s]$ and $[\bar{K}_s]$ are the modal structural mass and stiffness matrices, respectively; $[C_a]$ and $[K_a]$ are the modal aerodynamic damping and aerodynamic stiffness matrices, respectively; and $[K_{\rm sa}]$ is the modal aeroelastic stiffness matrix. In Eq. (11), the aerodynamic damping matrix $[\bar{A}_c]$ is obtained from $[\bar{A}]$, with all elements set to zero except the first column, and $[\bar{A}_k]$ is obtained from $[\bar{A}]$ with first-column elements set to zero. Equation (6) represents the aeroelastic roll dynamics equations of motion in the configuration space represented by the generalized coordinates. These are the structural modal coordinates, and $\{Q\}$ represents the generalized control loads in the same configuration space.

IMSC Design of Aeroelastic System

The state-space equations corresponding to Eq. (6) can be written as⁵

$$\begin{bmatrix} M_s & 0 \\ 0 & M_s \end{bmatrix} \begin{bmatrix} \ddot{q} \\ \dot{q} \end{bmatrix} + \begin{bmatrix} C_a & K_{sa} \\ -M_s & 0 \end{bmatrix} \begin{bmatrix} \dot{q} \\ q \end{bmatrix} = \begin{bmatrix} Q \\ 0 \end{bmatrix}$$
 (13)

Equation (13) can be written as

$$[\bar{M}]\{\dot{x}\} + [G]\{x\} = \{X\}$$
 (14)

where \overline{M} , G, and X represent corresponding matrices in Eq. (13) and x is the state vector.

By the introduction of the general solution form $\mathbf{x} = v_r e_r^{\lambda t}$ into the homogeneous form of Eq. (14), the right (R) and left (L) conjugate aeroelastic eigenvalue problems can be posed as

$$[\lambda_r \bar{M} + G][V_{Rr}] = 0, \qquad [\lambda_r \bar{M}^T + G^T][V_{Lr}] = 0 \quad (15)$$

where $[V_{Rr}]$ and $[V_{Lr}]$ correspond to the rth aeroelastic eigenvalue λ_r . Once the complex general conjugate eigenvalue problems are solved, one no longer needs to deal with complex quantities, and the problem can be dealt with in terms of real modal matrices and real modal-state variables formed from the real and imaginary parts of the right and left eigenvectors and the complex modal state.

The resulting real aeroelastic modal state transformation and the biorthonormality relationships for the aeroelastic real modal matrices are

$$\begin{bmatrix} V_L^T \end{bmatrix} [\bar{M}][V_R] = [I], \qquad \begin{bmatrix} V_L^T \end{bmatrix} [G][V_R] = \text{block-diag}[\Delta_r] \quad (16)$$

$$[\Delta_r] = \begin{bmatrix} \alpha_{r1} & \omega_r \\ -\omega_r & \alpha_{r2} \end{bmatrix} \tag{17}$$

$$\alpha_{r_1,r_2} = \text{Re}\lambda_{r_1,r_2}, \qquad \omega_r = \text{Im}\lambda_{r_1,r_2}$$
 (18)

$$x(t) = V_R w(t) \tag{19}$$

$$[w] = [w_1, w_2, \dots, w_r, \dots, w_n]^T$$
 (20)

$$\mathbf{w}_r = [\boldsymbol{\xi}_r(t) \quad \boldsymbol{\eta}_r(t)]^T \tag{21}$$

where $[V_L]$ and $[V_R]$ are the real conjugate left and right aeroelastic modal matrices, respectively. In Eq. (20), \mathbf{w} is the $n_s = 2n$ vector of aeroelastic modal states, $\mathbf{\xi}_r$ and η_r , $(r=1,2,\ldots,n)$ are a conjugate pair of the rth real modal-states. In the preceding equations, r_1 and r_2 denote the rth pair of eigenvalues. The uncoupled aeroelastic modal state-space equations for designing the control system can be obtained by utilizing the solution of the eigenvalue problem given in Eqs. (15–21) and the generalized configuration-space input Q. This approach is an example of IMSC. One is now free to the control theory of choice to design the single modal control input for each uncoupled pair of modal-state equations. In this paper, a linear quadratic regulator (LQR) control design approach is used to design the uncoupled set of state equations. The coupling terms arising through the constraint equations are, in general, very weak and, therefore, have virtually a null effect on the system.

The objective function for minimization selected here to determine the contribution z_r^* , of different aeroelastic modes to achieve the desired roll rate Z^* is the elastic strain energy to achieve the specified roll rate. The work-energy equation is obtained by taking the scalar product of the vector form of Eq. (6) with the incremental generalized coordinate displacement vector dq(t) and integrating between specified time interval during the maneuver. Thus, by denotation of the work terms due to acceleration loads (kinetic energy), elastic loads, aerodynamic damping and aerodynamic stiffness loads, and actuator loads, respectively, the energy equilibrium equation can be written as 5

$$W_{\rm kin} + W_{\rm flx} + W_{\rm ard} + W_{\rm ars} = W_{\rm act} \tag{22}$$

Aeroelastic Analysis

USSAERO⁷ was used for the computation of aerodynamic loads on the aircraft wing. This approach uses a superposition of vortex singularities applied to a discrete number of aerodynamic panels to calculate the discrete pressure distribution over the wing surface. In this investigation, numerical calculations for rigid and flexible vibration modes, aerodynamic stability derivatives, generalized stiffness matrix, etc., are calculated from ASTROS. 4 The special version of ASTROS was run with bulk data containing the location and description of the actuators. In the present case, the actuators were assumed to be rod elements capable of exerting only axial loads. The required data for solution of the approach discussed in the last section were written on separate files after execution of the ASTROS run. A separate program was written to obtain the generalized matrices defined in Eqs. (7-12) from the matrices calculated by ASTROS, and the IMSC design program was written using MATLAB® to calculate the distribution of actuator forces, time response of the roll rate, work-energy quantities, etc.

Numerical Examples

A low aspectratio wing was selected for this study. The wing planform is shown in Fig. 2, along with the location of the underlying structure. The wing planform was divided into 180 aerodynamic boxes. Figure 3 shows the underlying structure, consisting of 10 intermediate spars and 6 intermediate ribs, represented with finite elements. The wing structure was idealized using 167 nodes and

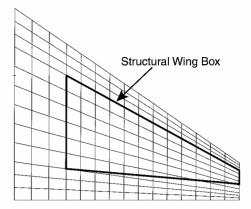


Fig. 2 Aerodynamic grid.

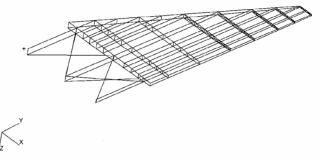


Fig. 3 Finite element model.

was modeled using graphite-epoxy wing skins and an aluminum substructure. The wing skins were modeled as 40 quadrilateral and 7 triangular elements per side with a (90-, 0-, ±45-deg) symmetric laminate on each element. The 0-deg direction is defined to be parallel to the y axis of the aircraft coordinate system. The wing substructure was modeled as 105 quadrilateral picture frame elements. Each quadrilateral rib or spar element was built as a shear element bounded by bar elements on the top and bottom. The shear element represents the net thickness of the rib or spar, while the bar or rod elements model the additional material needed for spar to rib connections. In addition to the load-bearing wing structure, appropriate single- and multipoint constraints and structure were specified for simulation of the wing carry-through structure, and an 8000-lb mass was used to simulate the weight of the fuselage. Finally, 1600 lb of nonstructural mass were distributed among different node points on the wing to simulate fuel, plumbing, wiring, fastener, and actuator weights, etc.

The model was initially sized to obtain the minimum weight structure that would satisfy a number of constraints. During this design, the thicknesses of the 90-, 0-, and ± 45 -deg layers of the skin were allowed to vary individually, as were the thicknesses of the shear elements and the cross-sectional areas of the bar and rod elements in the picture frame elements. This resulted in a total of 656 design variables: 282 skin variables (47 elements × 2 surfaces × 3 layers) and 374 substructure variables (105 shear panels plus 210 bar elements plus 59 rod elements). The constraints on the optimization were that the stresses in the elements being resized did not exceed their allowables at three different flight conditions. The stress constraints were formulated as Tsai-Wu for the composite elements and von Mises for the metallic elements. Additional constraints were imposed to limit the frequency. The first flexible mode was 3 Hz, and the lift effectiveness was at least 0.9 at one flight condition. The lift effectiveness constraint, flexible lift curve slope divided by rigid lift curve slope, was applied at Mach 0.85 at sea level on a standard day.

The flight conditions chosen for the stress constraints were a dynamic 9-g pull-up at Mach 0.85 at a dynamic pressure of 30 psi and steady (zero pitch rate) 9-g pull-ups at Mach 0.85 and dynamic pressures of 15 and 7.43 psi. The 7.43-psi case represents match point conditions for sea level on a standard day. The other two conditions

were chosen to provide different loading conditions. The reason for these different loading conditions can be seen by examining the static aeroelastic problem formulation:

$$[K - AICS(q_d, M)]u + M\ddot{u} = P(q_d, M)\delta$$
 (23)

where

$$\mathbf{P}(q_d, M) = q_d[\mathbf{G}]^T[AIRFRC(M)]$$
 (24)

$$AICS(q_d, M) = q_d[G]^T[AIC(M)][G]$$
 (25)

For a rigid wing, aerodynamic influence coefficient matrix [AICS] = [AIC] = 0. A change in dynamic pressure merely results in a scaling of the force term [P], as can be seen from Eq. (24). However, for the case of a flexible wing, the dynamic pressure effect in both the nonzero [AICS] term, shown in Eq. (25), and the force term, result in a changing load distribution as the dynamic pressure is varied.

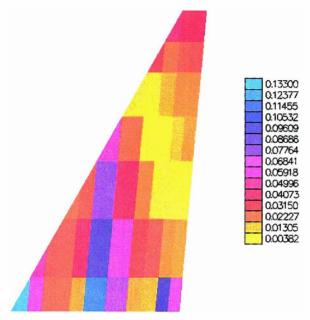


Fig. 4 Bottom skin 0-deg ply thicknesses.

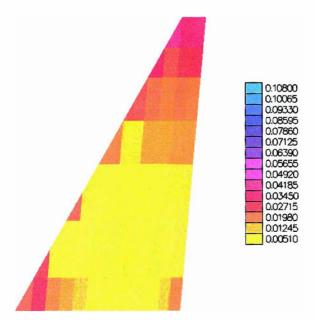


Fig. 5 Bottom skin 90-deg ply thicknesses.

The results of the optimization were that the structural mass of the wing was reduced from 2353 to 345 lb. This optimized weight is reasonable for a 20,000-lb fighter. It results in a wing weight fraction of about 3.5%. Plots of the thickness distribution of the wing skins are shown in Figs. 4, 5, and 6 for the 0-, 90- and ±45-deg layers, respectively. As expected, most of the thickness was retained in the 0-deg layer near the root. This location is where the material and fiber orientation can most effectively carry the bending load of the wing. In addition, it can be seen that moderate thickness is retained in all layers near the wing tip. This is likely due to the lift effectiveness constraint. By stiffening the wing tip, the wing is able to withstand the aerodynamic twisting moment that will otherwise degrade the lift performance of the wing.

The stiffening of the wing tip can also be seen in Fig. 7. Figure 7 shows the thicknesses of the shear elements of the spar and rib picture frame elements. In Fig.7, the thickest elements are in the two outermost ribs. These elements are the most effective shear elements in countering a local torsion of the wing.

The final set of structural design variables was the spar and rib cap and post cross-sectional areas. The results for these elements are given in Fig. 8. Note that three spar cap elements at the trailing-edge root of the wing are significantly larger than any of the other cap or post elements. This is most likely the result of a path dependency in the optimization. One possible change that could be investigated is modeling the spar and rib caps as rod elements

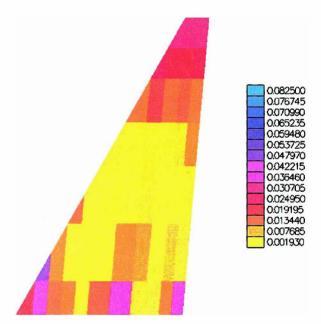


Fig. 6 Bottom skin \pm 45-deg ply thickness.

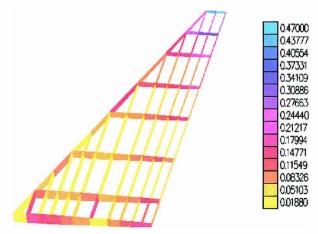


Fig. 7 Spar and rib shear element thicknesses.

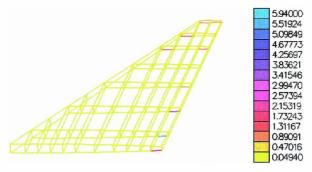


Fig. 8 All spar and rib cap and post element cross-sectional areas.

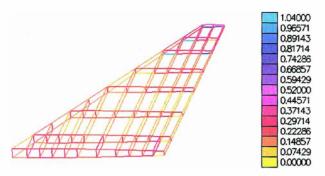


Fig. 9 Selected spar and rib cap and post element cross-sectional areas.

instead of bar elements. The areas of the three largest cap elements were omitted from Fig. 9 to show the relative sizes of the remaining elements. Figure 9 reinforces the conclusions that were presented earlier. Again, significant stiffness was added to the tip of the wing.

The actuating system to twist and camber the wing consisted of 40 cross rods along the five ribs as shown in Fig. 3. Actuators were of a generic nature capable of providing tensile or compressive forces as required to deform the wing to achieve the specified flexible roll rate. The required total strain energy and the magnitude of forces necessary to twist the wing to achieve specified flexible roll rate at Mach numbers 0.85 and 1.2 were calculated. The target flexible roll rate was specified as 90 deg/s at an altitude of 20,000 ft.

The controller was designed using six aeroelastic modes of the servoelastic modal state equation. The LQR control design approach was used to design the single modal control input for each uncoupled pair of modal-state dynamics. In the definition of the LQR performance index for each aeroelastic mode, the state weighting matrix was assumed to be diagonal, and the control weighting matrix was a scalar. The elements of the state weighting matrix were set equal to unity. However, each modal control weighting matrix r_w was assumed to be the same for all of the modes. Different values r_w were used to investigate its effect on the time response and the magnitude of the actuator forces. As the evaluation model, the first 20 flexible structural modes were used in addition to the rigid-body roll mode as defined by Eqs. (2) and (13). The results and the work done by the actuators given in the paper are for the evaluation model, even though the control design is based on the reduced-order aeroelastic modal model. The time response for the reduced-order controller (6 aeroelastic modes) and the evaluation model (21 structural modes) was not much different, indicating a negligible spillover effect. The individual contribution of different modes to achieve a 90-deg/s roll rate was determined by using the modal performance allocation optimization approach to minimize the total flexible strain energy due to the work done by the actuators and aerodynamic loads. For Mach number 0.85, the percentage allocation among the aeroelastic modes 1-6 was 0.0, 42.0, 30.0, 29.0, -0.3, and -0.7%, respectively. For Mach number 1.2, the percentage allocation among the six modes was 0.0, 87.1, 205.1, -197.0, 19.5, and -14.7%, respectively. The time response and the energy quantities were calculated for a period of 4 s.

Table 1 Actuator work (in laboratory) from the flexible modal coordinates to achieve 90-deg/s roll rate (altitude 20,000 ft)

Control weighting parameter r_w	Mach 0.85	Mach 1.20
0.1	2712	2673
1.0	3211	3093
10.0	3805	3413

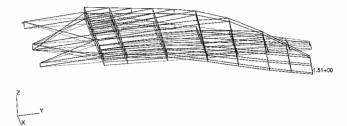


Fig. 10 Mach 0.85 wing deformation.

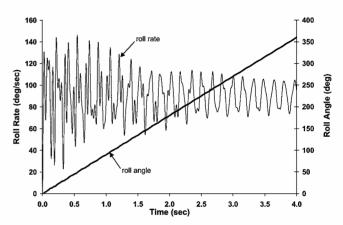


Fig. 11 Time history of the roll rate and roll angle, M = 0.85, control weighting parameter 0.1.

Table 1 gives the actuator work associated with the flexible modal coordinates of the evaluation model for the two Mach numbers 0.85 and 1.2 for the control weighting parameter $r_w = 0.1, 1.0, \text{ and } 10.0,$ respectively. The actuator work was equal to the total energy satisfying equilibrium equation (22). The decrease in the total energy requirement at high Mach number is due to the increase in the lift pressure helping to create the required rolling moment. When the actuator work is compared, it is observed that it increases with an increase in the value of the control weighting parameter r_w . For example, at Mach = 1.2, the flexible wing needed 2673 in. \cdot lb and 3413 in. · lb to achieve the roll rate of 90 deg/s for the control weighting parameters $r_w = 0.1$ and 10.0, respectively. Table 2 shows the distribution of open- and closed-loop eigenvalues for the two Mach numbers. For both cases, the first four flexible modes are unstable, having positive real parts of the open-loop eigenvalues. The closedloop systems are stable. Figure 10 shows the aeroelastic deformation of the wing for a Mach number of 0.85. The wing twist and bending provides a positive angle of attack at most of the locations. The maximum displacements at the trailing edge of the tip of the wing were different for the two Mach numbers. However, the general deformation patterns were similar. The maximum deflection for Mach 0.85 and 1.2 was 1.51 and 1.14 in., respectively. High dynamic pressure required smaller deformation than the lower dynamic pressure. The time history for the roll rate and the actuator forces for Mach 0.85 and 1.2 for $r_w = 0.1$ and 10.0 are shown in Figs. 11–18. In Figs. 11, 13, 15, and 17, in addition to the roll rate, roll angle is also shown as a function of time. For each design case in Figs. 12, 14, 16, and 18, forces associated with all 40 actuators are plotted to show variations in relative magnitudes as a function of time to achieve the required roll rate and roll angle.

T 11 0			
Table 2	Aerne	lastic e	igenvalues

	Mach 0.85 open loop		Mach 0.85 closed loop		Mach 1.20 open loop		Mach 1.20 closed loop	
Mode	Real	Imaginary	Real	Imaginary	Real	Imaginary	Real	Imaginary
2 3 4 5	4.16×10^{-4} 1.78×10^{-3} 2.86×10^{-3} 2.59×10^{-5} -1.03×10^{-4}	$\pm 3.88 \times 10^{1}$ $\pm 9.70 \times 10^{1}$ $\pm 1.32 \times 10^{2}$ $\pm 1.57 \times 10^{2}$ $\pm 1.96 \times 10^{2}$	-1.69×10^{-1} -7.20×10^{-1} -9.40×10^{-1} -1.21×10^{1} -4.39×10^{-1}	$\pm 3.88 \times 10^{1}$ $\pm 9.69 \times 10^{1}$ $\pm 1.32 \times 10^{2}$ $\pm 1.57 \times 10^{2}$ $\pm 1.96 \times 10^{2}$	2.79×10^{-4} 4.82×10^{-4} 2.49×10^{-3} 3.53×10^{-5} -1.71×10^{-4}	$\pm 1.02 \times 10^2$ $\pm 1.40 \times 10^2$ $\pm 1.57 \times 10^2$	-170×10^{0} -2.54×10^{-1}	$ \begin{array}{r} \pm 4.19 \times 10^{1} \\ \pm 1.02 \times 10^{2} \\ \pm 1.40 \times 10^{2} \\ \pm 1.57 \times 10^{2} \\ \pm 1.96 \times 10^{2} \end{array} $

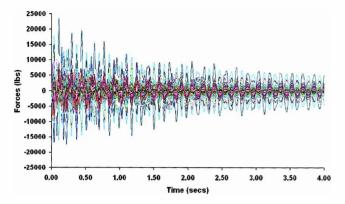


Fig. 12 Time history of 40 actuator forces, M = 0.85, control weighting parameter 0.1.

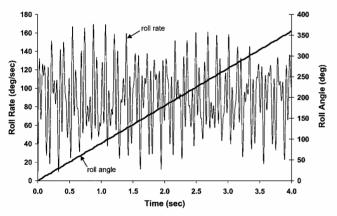


Fig. 13 Time history of the roll rate and roll angle, M = 0.85, control weighting parameter 10.0.

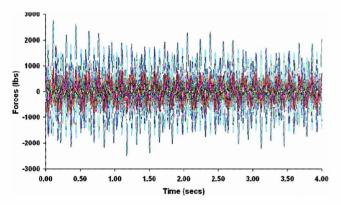


Fig. 14 Time history of 40 actuator forces, M = 0.85, control weighting parameter 10.0.

The response plots for roll rate and the actuator forces for different values of the control parameter are shown side by side to indicate the relationship between the time required to stabilize the roll rate at the desired value and the magnitude of the actuator forces. For smaller values of $r_w = 0.1$, the roll rate tends to stabilize faster, but the magnitude of the actuator forces increases. For $r_w = 10.0$, the roll rate does not yet stabilize closer to 90 deg/s, even after 4 s, but the magnitude of maximum forces is very close to 2000 lb. This is a

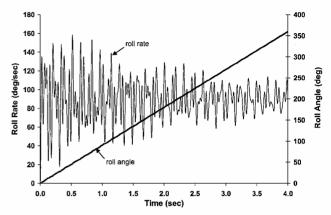


Fig. 15 Time history of the roll rate and roll angle, M = 1.2, control weighting parameter 0.1.

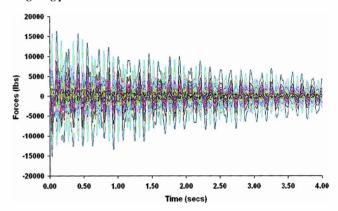


Fig. 16 Time history of 40 actuator forces, M = 1.2, control weighting parameter 0.1.

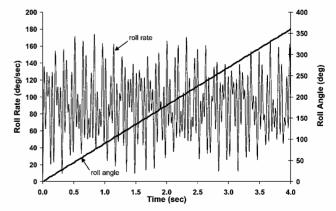


Fig. 17 Time history of the roll rate and roll angle, M = 1.2, control weighting parameter 10.0.

substantial reduction in the required magnitude of the forces, but at the expense of roll rate settling time. Note that even though the roll rate tends to stabilize at different times, the roll angle is increased nearly at the rate of 90 deg/s throughout the maneuver. This is due to the average roll rate being nearly equal to 90 deg/s during most of the period. For all of the cases presented, the roll angle increased from 0 deg at time t = 0.0 s to 360 deg at $t_f = 4.0$ s (see Figs. 11, 13, 15, and 17). If achieving required roll angle is more important than

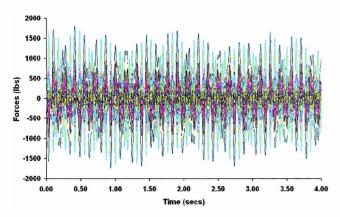


Fig. 18 Time history of 40 actuator forces, M = 1.2, control weighting parameter 10.0.

stabilizing the roll rate, these results show that it can be achieved with a lesser magnitude of control forces, within the required time, with a higher magnitude of actuator work (see Table 1).

Conclusions

In this investigation, the flexibility of a wing is used as a departure away from the traditional aileron system, which results in a detrimental aerodynamic twisting moment and possibly in unacceptable roll performance at high dynamic pressures. A realistic composite wing was optimized with constraints on the strength, frequency distribution, and lift effectiveness to obtain a feasible flexible wing structure. Rather than using the traditional aileron, we have investigated the use of elastic twist and camber of the whole wing to achieve acceptable roll performance at all dynamic pressures via an active control approach.

A modal-based analytical approach was used to write the dynamic equilibrium equations to achieve a steady roll maneuver and the IMSC technique was utilized to determine the distribution of actuator forces. The work done by the actuators was calculated at

different Mach numbers and control weighting parameters to assess the energy requirements and the magnitude of actuator forces. The actuating system consisted of rods along the ribs, which were assumed to be of generic nature, capable of exerting tensile or compressive forces as required. The strain energy requirement decreased with increase in dynamic pressure or Mach number. The increase in the control weighting parameter increased the time required to stabilize the roll rate; however, the maximum magnitude of the actuator forces decreased. Even though the roll rate stabilized to the specified magnitude at different times, the roll angle increased gradually with time. If achieving a desired roll angle within specified time is important and the roll rate is not, then it can be attained with less magnitude of control forces. In the near future, it is anticipated that elastic twist, adding camber, and providing necessary stiffness to prevent flutter and local buckling can be achieved through the use of future smart materials and actuating systems.

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